

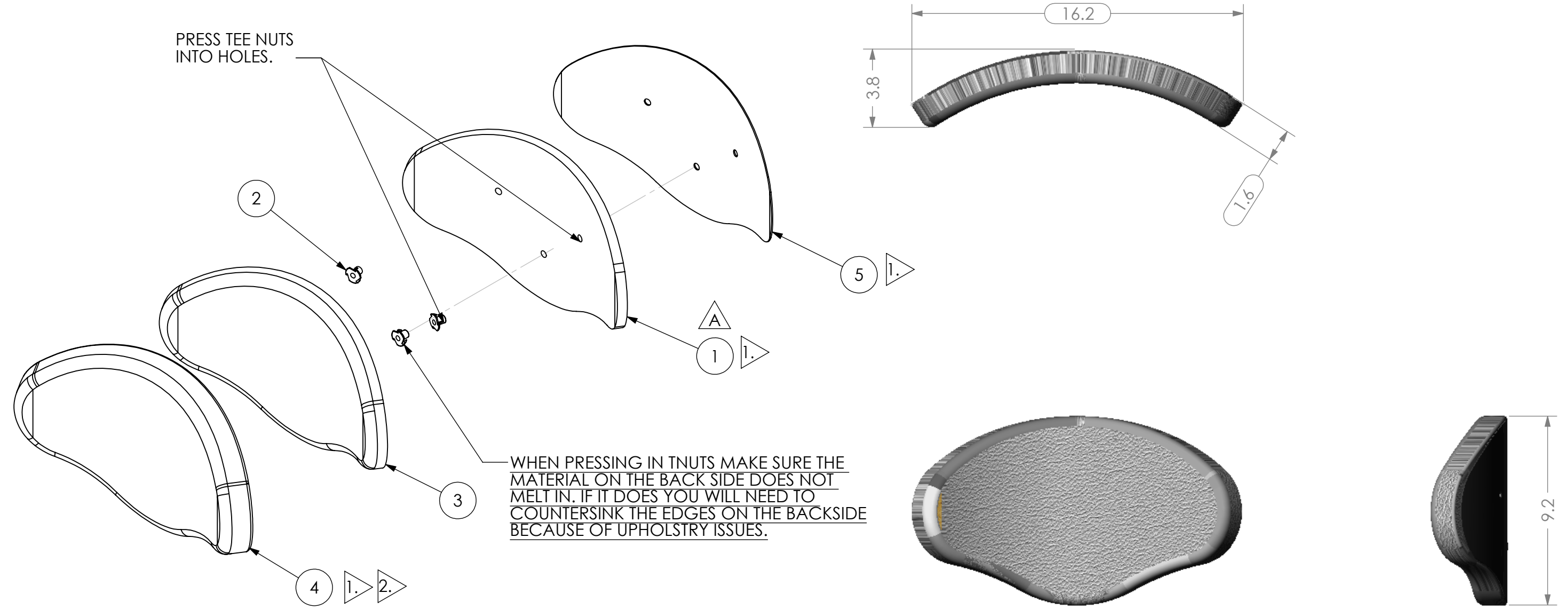
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REVISIONS				
REV:	DESCRIPTION:	ECO #:	DATE:	APPROVED:
000	NEW RELEASE.	05-ECO-001	8/11/05	GJR
A	UDPATED HOLE PLACEMENT OF NG20057 FROM 6" TO 5.75"	05-ECO-018	11-2-05	GJR

- NOTES:
 1. STAPLE COVER AND FELT TO PLASTIC BOARD USING BLACK STAPLES.
 2. ATTACH COVER WITH POLYURETHANE COATING FACING OUTWARD.

PRESS TEE NUTS INTO HOLES.

WHEN PRESSING IN TNUTS MAKE SURE THE MATERIAL ON THE BACK SIDE DOES NOT MELT IN. IF IT DOES YOU WILL NEED TO COUNTERSINK THE EDGES ON THE BACKSIDE BECAUSE OF UPHOLSTERY ISSUES.



ITEM NO.	PART NO.	REV	QTY.	NAME
1	NG20057	A	1	BOARD PAD FRONT EXTRA SUPPORT
2	600177	000	3	TEE NUT M8 X 1.25
3	NG30081	000	1	CUSHION PAD FRONT EXTRA SUPPORT
4	NG30082	000	1	COVER PAD FRONT EXTRA SUPPORT
5	NG30083	000	1	FELT PAD FRONT EXTRA SUPPORT

IF BOX CONTAINS AN "X", SEE NOTES THAT APPLY TO EACH SUBJECT. <input type="checkbox"/> SEE SHIPPING INSTRUCTIONS <input type="checkbox"/> RECEIVING INSPECTION <input type="checkbox"/> SEE ENVIRONMENTAL INSTRUCTIONS	APPROVED:	DATE:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES AND SPECS. ARE: DECIMALS: .X ± .1 .XX ± .03 .XXX ± .015 HOLE SIZE TOLERANCE: (+.005/- .000) BREAK EDGES .005 - .015 CMFR DRILLED HOLES .03 X 45°	ALTIMATE MEDICAL, INC. PO BOX 180 - 262 WEST FIRST STREET - MORTON, MN 56270 PHONE (507) 697-6393 FAX (507) 697-6900 DESCRIPTION: PAD FRONT EXTRA SUPPORT SIZE DWG. NO. NG30000 REV. A SCALE = 1:5 CAD FILE NAME: NG30000 SHEET 1 OF 1	
	DRAWN: MWL	DATE: 8/11/05			MATERIAL:
	OPTION NUMBER: V807	FINISH: BLACK			CODE: UPSTRY