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**NOTE:**

- SOME PARTS NOT PERTAINING TO THIS BOM ARE NOT SHOWN.
- PARTS SHOWN THAT DO NOT PERTAIN TO THIS BOM ARE REFERENCE ONLY.
- PART 600245 HAS IT'S OWN SCREW FOR FASTENING INTO NG10662.
- ASSEMBLE ITEM 600248 PRIOR TO ASSEMBLING 600001.
- ATTACH ITEM 80809 TO REAR CASTER TUBE NG50058.
- ITEM 600059 IS ONLY USED ON A NO-BACK OPTION.

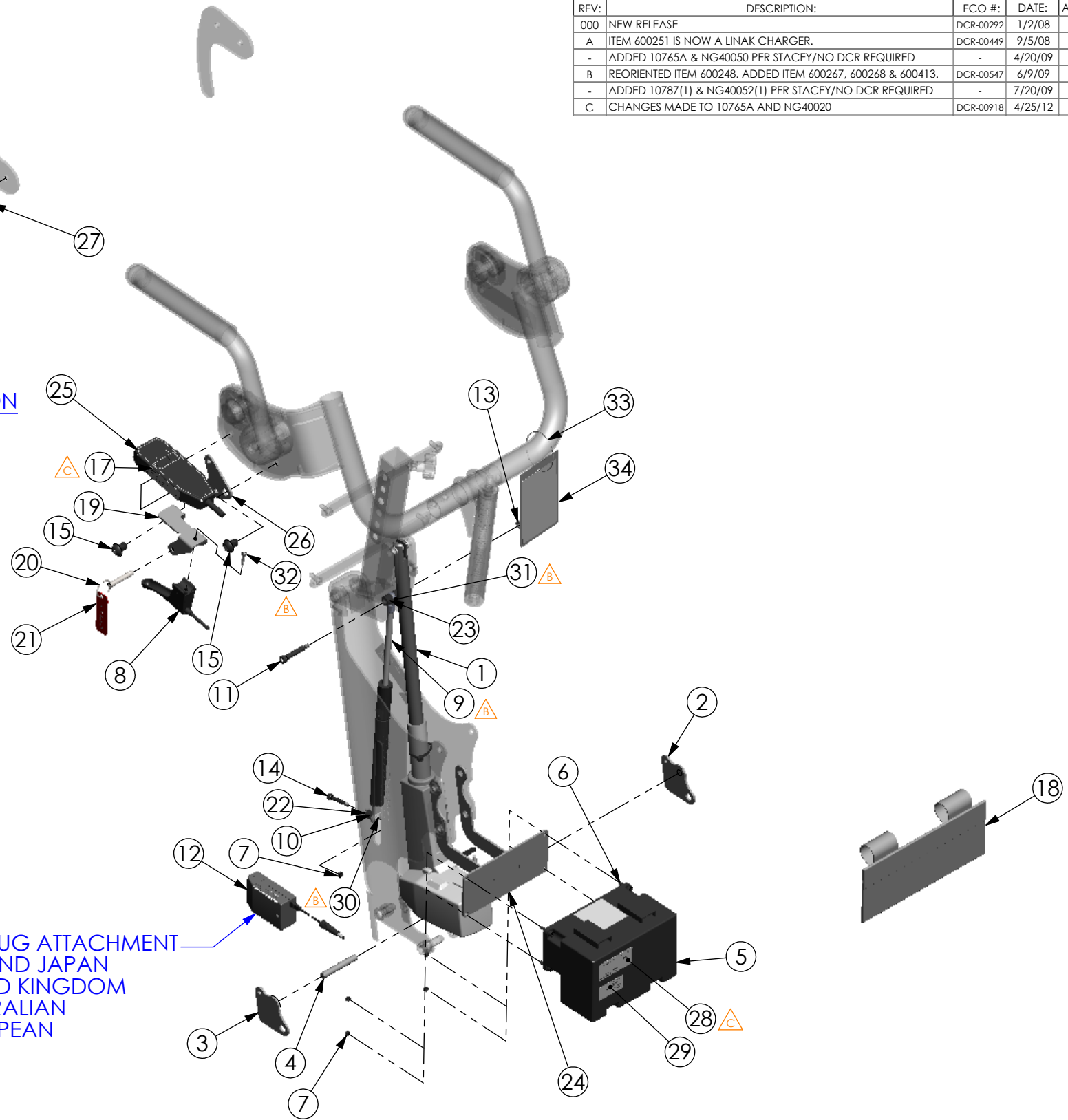
ATTACH OUTSIDE OF GRAB HANDLE USING THESE HOLES.  
HARDWARE IS IN ASSEMBLY NG50097.

MOUNTING ON NO-BACK OPTION

REVISIONS				
REV:	DESCRIPTION:	ECO #:	DATE:	APPROVED:
000	NEW RELEASE	DCR-00292	1/2/08	JVS
A	ITEM 600251 IS NOW A LINAK CHARGER.	DCR-00449	9/5/08	MWL
-	ADDED 10765A & NG40050 PER STACEY/NO DCR REQUIRED	-	4/20/09	JVS
B	REORIENTED ITEM 600248. ADDED ITEM 600267, 600268 & 600413.	DCR-00547	6/9/09	MWL
-	ADDED 10787(1) & NG40052(1) PER STACEY/NO DCR REQUIRED	-	7/20/09	JVS
C	CHANGES MADE TO 10765A AND NG40020	DCR-00918	4/25/12	TJF

ITEM NO.	PART NO.	REV	QTY.	NAME
1	600278	000	1	LINAK ACTUATOR 245mm STROKE
2	NG10655	A	1	WELDMT MOUNT LINAK RH
3	NG10656	A	1	WELDMT MOUNT LINAK LH
4	600152	000	1	LINAK MOUNT PIN
5	600242	000	1	CONTROL BOX WITH BATTERIES
6	600119	000	4	BOLT M5 X .8 - 20 FULL TRD SHCS
7	600118	000	5	NUT M5 X .8 NYLON LOCK
8	600314	000	1	LEVER EMERGENCY RELEASE
9	600248	000	1	DAMPENER EMERGENCY RELEASE
10	80421	-	1	TABLE EXTENSION
11	600128	000	1	BOLT M8 X 40 SHOULDER
12	600251	A	1	BATTERY CHARGER
13	600008	000	1	NUT LOCK M6 X 1.0
14	600252	000	1	BOLT M6 X 30 SHOULDER
15	600148	000	2	BOLT M12 X 1.75 - 16 BTN SHCS
16	600254	000	2	TIE CABLE 8" LONG X .18 WIDE
17	NG40020	B	1	LABEL BATTERY CHARGER
18	80809	A	1	TOOL POUCH
19	NG10662	000	1	BRACKET RELEASE TRIGGER
20	92602	000	1	QUICK PIN
21	NG40021	000	1	EMERGENCY TAG
22	80103	-	3	FLAT WASHER
23	80420	A	2	SPACER BACK ADJUSTMENT TUBE YOUTH
24	NG10765	A	1	BRACKET BATTERY MOUNT WELDMT
25	600243	000	1	HAND PENDANT LINAK
26	NG10663	000	1	BRACKET MOUNT HAND PENDANT
27	600059	000	1	NUT JAM M12 X 1.75
28	10765A	A	1	ELECTRIC LIFT LABEL
29	NG40050	000	1	ETL LISTED LABEL
30	600267	000	1	BALL JOINT ROD END M6 X 1.0
31	600268	000	1	EYELET END M6
32	600413	000	1	SCREW #10 X 1 PAN HD
33	10787	01	1	SNAP TIE 9" LG
34	NG40052	000	1	EMI CARD POWER UP OPTION

REQUIRES A PLUG ATTACHMENT  
600400 - U.S. AND JAPAN  
600401 - UNITED KINGDOM  
600402 - AUSTRALIAN  
600403 - EUROPEAN



IF BOX CONTAINS AN "X", SEE NOTES THAT APPLY TO EACH SUBJECT. <input type="checkbox"/> SEE SHIPPING INSTRUCTIONS <input type="checkbox"/> RECEIVING INSPECTION <input type="checkbox"/> SEE ENVIRONMENTAL INSTRUCTIONS	APPROVED:	DATE:	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES AND SPECS. ARE: DECIMALS: .X ± .1 .XX ± .03 .XXX ± .015 HOLE SIZE TOLERANCE: (+.005/- .000) BREAK EDGES .005 - .015 CMFR DRILLED HOLES .03 X 45°	<b>ALTIMATE MEDICAL, INC.</b> PO BOX 180 - 262 WEST FIRST STREET - MORTON, MN 56270 PHONE (507) 697-6393 FAX (507) 697-6900 DESCRIPTION: ELECTRIC ACTUATOR ASM XT SIZE DWG. NO. <b>NG50321</b> SCALE: 1:8 CAD FILE NAME: NG50321 SHEET 1 OF 1	
	DRAWN: JVS	DATE: 10/25/07			MATERIAL:
	OPTION NUMBER:	FINISH:			CODE: ASMBLY
	REV. C				