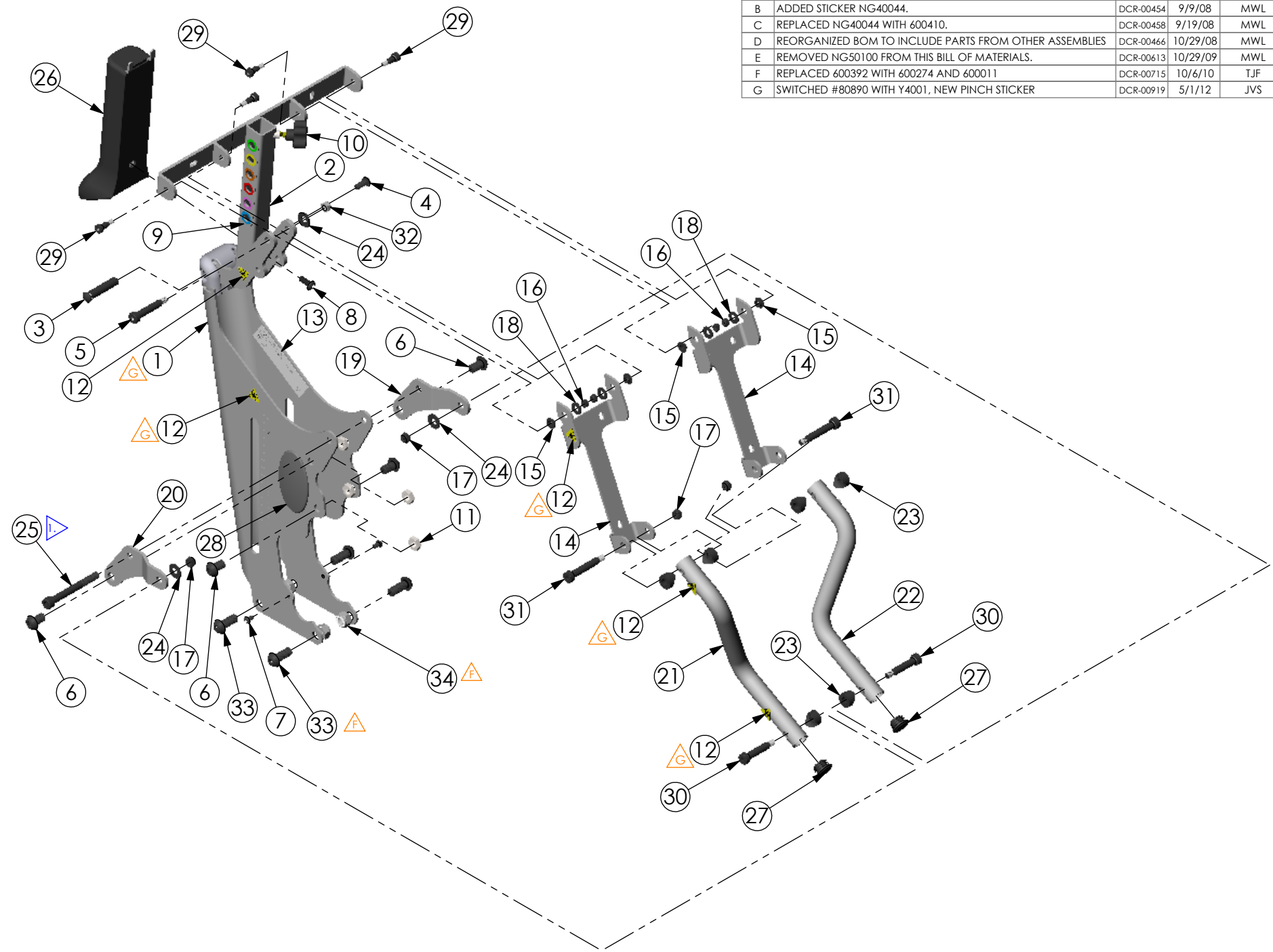


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF ALTIMATE MEDICAL. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF ALTIMATE MEDICAL IS PROHIBITED.

REVISIONS				
REV:	DESCRIPTION:	ECO #:	DATE:	APPROVED:
A	REVISED NG10664 TO REV A	DCR-00437	8/18/08	JVS
B	ADDED STICKER NG40044.	DCR-00454	9/9/08	MWL
C	REPLACED NG40044 WITH 600410.	DCR-00458	9/19/08	MWL
D	REORGANIZED BOM TO INCLUDE PARTS FROM OTHER ASSEMBLIES	DCR-00466	10/29/08	MWL
E	REMOVED NG50100 FROM THIS BILL OF MATERIALS.	DCR-00613	10/29/09	MWL
F	REPLACED 600392 WITH 600274 AND 600011	DCR-00715	10/6/10	TJF
G	SWITCHED #80890 WITH Y4001, NEW PINCH STICKER	DCR-00919	5/1/12	JVS



ITEM NO.	PART NO.	REV	QTY.	NAME
1	NG10526	000	1	WELDMENT SEAT POST
2	NG10988	A	1	BRACKET SEAT PIVOT GLIDER
3	600184	000	1	BOLT SEX M8-1.25 X .472 X 2.141 BARREL
4	600053	000	1	BOLT M8 X 20 BTN SHCS
5	600213	000	1	BOLT SHOULDER M10 X 45
6	600020	000	4	-
7	600037	000	2	BOLT BTNHD M6 X 1.0-10
8	600053	000	1	BOLT M8 X 1.25 - 20 BTN SHCS
9	NG40015	000	1	LABEL SEAT DEPTH
10	600131	000	1	KNOB MALE 5 POINT M8 X 1.25 - 16
11	600059	000	4	NUT JAM M12 X 1.75
12	Y4001	000	10	LABEL HAND CRUSH
13	10765	A	1	SERIAL USA/CE NUMBER LABEL
14	NG10992	A	2	BRACKET PIVOT SEAT TAB GLIDER
15	600350	000	4	WASHER SHOULDER NYLON 8mm DIA
16	600008	000	4	NUT M6 X 1.0 NYLON LOCK
17	600009	000	4	NUT M8 X 1.25 NYLON LOCK
18	600159	000	4	WASHER NYLON M8
19	NG11051	000	1	PLATE MOUNT SEAT PIVOT GLIDER RH
20	NG11052	000	1	PLATE MOUNT SEAT PIVOT GLIDER LH
21	NG11032	A	1	TUBE SUPPORT SEAT FLAP LH
22	NG11033	A	1	TUBE SUPPORT SEAT FLAP RH
23	53010	A	6	COVED WASHER
24	600108	000	3	FLAT WASHER M10
25	600331	000	1	BOLT M10 X 1.5 - 90 SHCS
26	NG30235	000	1	GUARD SEAT PIVOT INSERT
27	10073	01	2	CAP
28	NG40001	A	2	LABEL 2.25W X 3.968L EVOLV
29	600321	000	4	BOLT SHOULDER M8 X 12
30	600236	000	2	BOLT M10 X 40 SHOULDER SHCS
31	600352	000	2	BOLT SHOULDER M10 X 50
32	600009	000	1	NUT LOCK M8 X 1.25
33	600274	000	4	BOLT M12 X 1.75 - 30 BTN SHCS
34	600011	000	4	NUT M12 X 1.75 NYLON LOCK

**NOTE:**  
 1. SUBSTITUTE BOLT 600331 FOR BOLT 600218 USED IN REGULAR EVOLV BACK OPTIONS.  
 2. MUST ALSO PULL BUSHING NG20118 WHEN USING A NO-BACK OPTION.  
 3. PUMP EXTENSION MUST BE PRE-ASSEMBLED ON ALL OFF-UNIT SALES FOR CUSTOMERS.  
 4. PLACE DECALS ON BOTH SIDES OF UNITS RESPECTIVELY (EXCEPT SERIAL NUMBER LABEL).

IF BOX CONTAINS AN "X", SEE NOTES THAT APPLY TO EACH SUBJECT.		APPROVED: _____ DATE: _____		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES AND SPECS. ARE: DECIMALS .X ± .1 .XX ± .03 .XXX ± .015 HOLE SIZE TOLERANCE: (+.005/- .000) BREAK EDGES .005 - .015 CMFR DRILLED HOLES .03 X 45°	<b>ALTIMATE MEDICAL, INC.</b> PO BOX 180 - 262 WEST FIRST STREET - MORTON, MN 56270 PHONE (507) 697-6393 FAX (507) 697-6900 DESCRIPTION: <b>ASMBLY SEAT LIFT GLIDER</b> SIZE DWG. NO. <b>NG50378</b> SCALE = 1:7 CAD FILE NAME: NG50378 SHEET 1 OF 1	
<input type="checkbox"/> SEE SHIPPING INSTRUCTIONS	<input type="checkbox"/> RECEIVING INSPECTION	DRAWN: MWL	DATE: 1/10/06			MATERIAL:
<input type="checkbox"/> SEE ENVIRONMENTAL INSTRUCTIONS		EXPIRATION DATE:				FINISH: -
						CODE: ASMBLY