Shadow Tray Assembly

These assembly instructions are shown for the right side mounted Shadow Tray, for the left side mounted Shadow Tray, installation will be on the opposite side.

Required Tools:

-13mm open end wrench

-Hex Wrench



1. Remove nut and lock washer from the bolt on the support arm



2. Insert bolt and support arm onto unit as shown, making sure notch is in the groove on the support arm.



3. Start the bolt by hand.



4. Place lock washer and nut onto bolt. Using a hex tool and wrench tighten securely.



5. Place the tray bracket on the unit as shown. Insert one bolt and hand tighten.



6. Insert second bolt and tighten both bolts securely.